

Date: Friday, 19/06/2009 7:12:02 AM  
 User: Linda Lacelle

## Process Sheet

<b>Customer</b> : CC-DAR01 Dart Aerospace Ltd.	<b>Drawing Name</b> : SHOULDER HARNESS KIT
<b>Job Number</b> : 48658	
<b>Estimate Number</b> : 10804	
<b>P.O. Number</b> :	<b>Part Number</b> : DISASSEMBLE20
<b>This Issue</b> : 19/06/2009 <b>S.O. No.</b> :	<b>Drawing Number</b> : D412-702-103B
<b>Prsht Rev.</b> : NC	<b>Project Number</b> :
<b>First Issue</b> : / / <b>Type</b> : SMALL /MED FAB	<b>Drawing Revision</b> :
<b>Previous Run</b> : 48569	<b>Material</b> :
<b>Written By</b> :	<b>Due Date</b> : 19/06/2009 <b>Qty:</b> 1 <b>Um:</b> Each
<b>Checked &amp; Approved By</b> :	
<b>Comment</b> :	

## Additional Product

Job Number:



<b>Seq. #:</b>	<b>Machine Or Operation:</b>	<b>Description :</b>
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1.0	PACKAGING 1	PACKAGING RESOURCE #1
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Comment: PACKAGING RESOURCE #1

PULL FROM STOCK X 2 D412-702-103B B47444

DISASSEMBLE ALL PARTS AND RETURN TO STOCK UNDER ORIGINAL BATCH NUMBERS  
 ADJUST IN ACCPAC

1 X D3573-8 B 46351  
 1 X D3579-045 B 46654  
 1 X K62 B \_\_\_\_\_  
 4 X MS24693S272 B \_\_\_\_\_  
 4 X AN960JD10LL B \_\_\_\_\_  
 4 X MS21042L3 B \_\_\_\_\_

Scrap

Use D3579-045 to assemble a D412-702-109B

U 09.06.09

Sn 09/06/17

2.0	D412702103B	Harness Assembly
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Comment: Qty.: 1.0000 Each(s)/Unit Total : 1.0000 Each(s)  
 Harness Assembly

3.0	QC21	FINAL INSPECTION/W/O RELEASE
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Comment: FINAL INSPECTION/W/O RELEASE

09/06/17

Job Completion



U 09.06.09

Date: Friday, 19/06/2009 7:10:18 AM

User: Linda Lacelle

## Bill of Manufacturing

Part Number : D412702103B			Revision : 3			
Drawing Name : HARNESS ASSEMBLY			Default Qty. : 1			
Seq #	Item	Description	Qty	U/M	Unit Cost	BOM Cost
1	D35738	ADAPTER	1.00	Each	0.00	0.00
2	D3579045	SHOULDER HARNESS RH	1.00	Each	0.00	0.00
3	K62	CLIP	1.00	Each	0.00	0.00
4	MS24693S272	Screw	4.00	Each	0.05	0.20
5	AN960JD10LL	Washer	4.00	Each	0.02	0.11
6	MS21042L3	Nut	4.00	Each	0.19	0.79
7	SMALL FAB 1	SMALL & MEDIUM FAB RESOURCE 1	0.00	Hours	57.00	0.00
8	QC5	INSPECT WORK TO CURRENT STEP	0.00	Hours	0.00	0.00
9	PACKAGING 1	PACKAGING RESOURCE #1	0.00	Hours	0.00	0.00
10	QC21	FINAL INSPECTION/W/O RELEASE	0.00	Hours	0.00	0.00
Total BOM Cost						1.11

**REFERENCE ONLY**

Date: Friday, 19/06/2009 7:54:52 AM  
 User: Linda Lacelle

**JOB HISTORY : DETAIL**

<b>Job Number</b>	: 47444	<b>Customer</b>	: Dart Helicopters Services LLC.
<b>Estimate Number</b>	: 12855	<b>DWG Name</b>	: HARNESS ASSEMBLY
<b>Purchase Order #</b>	:	<b>Part Number</b>	: D412702103B
<b>Complete Date</b>	: 29/04/2009 1:45:31	<b>DWG Number</b>	: ICAD412-702 P79 R3
		<b>Rev.</b>	: 3

  

<b>DUE DATE</b>	<b>ORDERED</b>	<b>DELIVERED</b>
30/04/2009	2	2

  

<b>1.0 D35738-Adapter</b>	<b>INVENTORY ITEM</b>				
<b>DATE</b>	<b>EMPLOYEE</b>	<b>TYPE</b>	<b>Qty</b>	<b>COST</b>	
29/04/2009	BOUC02: Boucher, Emilie	D35738	2.000	\$100.69	Lot # 46351 Qty. 2
<b>Subtotal:</b>	QTD:	0 CTD:	2	\$100.69	

  

<b>2.0 D3579045-Shoulder Harness</b>	<b>INVENTORY ITEM</b>				
<b>DATE</b>	<b>EMPLOYEE</b>	<b>TYPE</b>	<b>Qty</b>	<b>COST</b>	
29/04/2009	BOUC02: Boucher, Emilie	D3579045	2.000	\$680.30	Lot # 46654 Qty. 2
<b>Subtotal:</b>	QTD:	0 CTD:	2	\$680.30	

  

<b>3.0 K62-CLIP</b>	<b>INVENTORY ITEM</b>				
<b>DATE</b>	<b>EMPLOYEE</b>	<b>TYPE</b>	<b>Qty</b>	<b>COST</b>	
29/04/2009	BOUC02: Boucher, Emilie	K62	2.000	\$5.93	Lot # 110957 Qty. 2
<b>Subtotal:</b>	QTD:	0 CTD:	2	\$5.93	

  

<b>4.0 MS24693S272-Screw</b>	<b>INVENTORY ITEM</b>				
<b>DATE</b>	<b>EMPLOYEE</b>	<b>TYPE</b>	<b>Qty</b>	<b>COST</b>	
29/04/2009	BOUC02: Boucher, Emilie	MS24693S272	8.000	\$0.61	Lot # 110123 Qty. 6 Lot # 111295 Qty. 2
<b>Subtotal:</b>	QTD:	0 CTD:	8	\$0.61	

  

<b>5.0 AN960JD10LL-Washer</b>	<b>INVENTORY ITEM</b>				
<b>DATE</b>	<b>EMPLOYEE</b>	<b>TYPE</b>	<b>Qty</b>	<b>COST</b>	
29/04/2009	BOUC02: Boucher, Emilie	AN960JD10LL	8.000	\$0.24	Lot # 19600 Qty. 8
<b>Subtotal:</b>	QTD:	0 CTD:	8	\$0.24	

  

<b>6.0 MS21042L3-Nut</b>	<b>INVENTORY ITEM</b>				
<b>DATE</b>	<b>EMPLOYEE</b>	<b>TYPE</b>	<b>Qty</b>	<b>COST</b>	
29/04/2009	BOUC02: Boucher, Emilie	MS21042L3	8.000	\$1.91	Lot # 110844 Qty. 8
<b>Subtotal:</b>	QTD:	0 CTD:	8	\$1.91	

  

<b>7.0 SMALL FAB 1</b>	<b>Internal Operation</b>						
<b>DATE</b>	<b>EMPLOYEE</b>	<b>TYPE</b>	<b>Qty</b>	<b>Time(hrs)</b>	<b>COST</b>	<b>MTime(hrs)</b>	<b>Mach. Cost</b>
29/04/2009	BOUC02: Boucher, Emilie	Run	2.000	0.49	\$8.26	0.50	32.79
<b>Subtotal:</b>	QTD:	2 CTD:	0	0.49	\$41.05		

  

		<b>TIME</b>	<b>COST</b>
	Machine Time:	0.50	\$32.79
	Labor:	0.49	\$8.26
	Sub-contract (external Op.):		\$0.00
	INVENTORY ITEM:		\$789.68
	SUB-COMPONENT (SUB-JOB):		\$0.00
<b>Total:</b>			\$830.73

  

<b>COST PER UNIT:</b>	\$415.36
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REFERENCE ONLY